

MAIN COMPONENT POWER TRANSMISSION

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
PTO Drive Assembly				Fasteners			
1	4850	Handle Grip, Black	1	F004	1/4-20 Keps Nut		5
2	2358-1	Clutch Lever, MBS (Includes Items # 1 & 3)	1	F008	5/16-24 Keps Nut		1
3	5830-3	Grease Fitting (45 Deg.)	3	F009	5/16-18 Whiz Locknut		15
4	4303-7	Clutch Actuator Bolt (5/16)	1	F010	5/16-24 ESNA Nut		1
5	2306-2	Oilite Flanged Bushing	2	F012	3/8-16 Keps Nut		1
6	5830	Grease Fitting	1	F013	3/8-16 Whiz Locknut		3
7	2325-7	Clutch Arm (Includes Items # 5 & 6)	1	F029	1/4-20 x 1/2 Hex Bolt		1
8	5221-1	Extension Spring (3/4 x 5)	1	F031	1/4-20 x 5/8 Hex Bolt		11
9	2358-11	Clutch Actuator	1	F034	5/16-18 x 3/4 Hex Bolt		9
10	5214-13	Ball Joint (3/8)	2	F035	5/16-18 x 1-1/4 Hex Bolt		2
11	2358-9	Clutch Pivot Base	1	F039	3/8-16 x 1-1/4 Hex Bolt		1
12	2358-8	Adjustor Brace	1	F051	3/8 SAE Washer		2
13	7775-6	Wire Lock Pin (2-1/2")	3	F058	1/4 Wave Spring Washer		6
14	2302-4	Right Hand Shoe	1	F060	AN960516 Washer		2
15	2302-7	Upper Shoe, LH	1	F061	1/4 Star Lock Washer		1
16	2302-3	Left Hand Shoe	1	F069	3/32 x 1/2 Cotter Pin		1
17	2349-7	Bearing Mount	1	F091	5/16-18 x 5/8 Hex Bolt		1
18	2406-5	Spacer	1	F104	1/4-20 x 3/4 PFH Bolt		2
19	2236-5	PTO Pulley (4.5/AAA)	1	F120	AN960416 Washer		8
20	2359-1	Brake Band / Guard Mount	1	F146	1/4-20 Jam Nut		1
21	7775-8	Wire Lock Pin (4")	1	F149	1/4 x 1/4 x 1-1/2 Key		1
22	2302-5	PTO Shoe	1	F168	5/16 Split Lock Washer		1
23	7275-9	Quick Coupler Installation Tool	**	F170	5/16 x 1 x 7/64 Flat Washer (Zinc Plate)		1
24	7275-16	Universal Joint Tube Assembly / Spline	1	F171	5/16-18 x 3/8 Set Screw		1
25	2274-10	PTO Drive Shaft Assembly	*	F178	1/4 x 1 Fender Washer		1
26	2302-6	Shoe Mount, LH	2	F182	1/4 x 5/8 x 1/8 Washer		1
27	2358-7	Clutch / Pivot Stop	1	F183	.312 x .700 x .074 Washer		4
28	7523-2	Clevis Pin W/Hole (1/4 x 5/8)	1	F211	1/4-20 x 7/8 Hex Bolt		2
29	4359-2	Brake Band Link, Rear	1	F217	7/16-14 Hex Nut		2
30	8304	Brake Band (14-1/2)	1	F218	7/16 Split Lock Washer		2
31	4359-1	Brake Band Link, Front	1	F219	7/16-14 x 1-1/4 Hex Bolt		2
32	2410-2	Drive Shaft	1	F241	.375 x .875 x .10 Washer		1
33	2265	Bearing (20mm)	4	F255	5/16-18 x 1-1/2 Hex Bolt		4
34	2406-7	Pivot Shaft Spacer	1	F298	3/8-24 Jam Nut		2
35	2236-1	Idler Pulley (4.5/AAA)	2	F350	1/4-20 LP Nylock		9
36	2230	Engine PTO Belt / Set (3)	1	F389	3/8-16 x 2-3/4 Hex Bolt		1
37	2236-6	Pulley (Includes Items # F149 & F171)	1	F431	1/4-20 x 3-1/2 Hex Bolt		1
38	2236-4	Idler Pulley Shaft	1	F435	1/4 x 1/4 x 1-1/4 Key		2
39	7201-3	Fiberglide Bearing	2	F450	Washer 5/8 x 1-3/4 x 1/4		1
40	7201-9	Inner Race	1	F452	5/8-18 Nylon Locknut		1
41	2359-2	Clutch Engagement (Includes Items # 3 & 39)	1	F473	5/16-18 x 5 Hex Bolt		1
42	2349-6	Flanged Bearing	1	F476	3/8-16 x 6-1/2 Hex Bolt		1
43	4302-2	Shoe Mount	1	F484	Washer .370 ID x 1.0 OD x .120		2
44	2358-12	Fiberglide Bushing	1				
45	7201-2	Fiberglide Bearing 1/2"	1				
46	7377	Plastic Washer (1 x .438 x .025)	2				
47	7378	Pivot Bearing (7/16 x 9/16)	1				
48	5214-2	Ball Joint (5/16-24) (Nylon Lined)	1				
49	7226	Compression Spring (3/4 x 2-1/2)	1				
50	7380	Knuckle Joint	1				

* Service Part Only

** The Quick Coupler Installation Tool is used to assist the installation of the Quick Coupler Tube and PTO Shaft connection by holding the disconnect ring in the retracted position when joined to the tractor spline shaft on the PTO Drive Shaft.

This exploded view diagram illustrates the assembly of a hydrostatic drive system. The components are organized into several main sections:

- Engine Group:** Located at the top right, showing the engine and its associated components like the fuel system and cooling fan.
- Hydrostatic Drive Assemblies:** The central part of the diagram shows the pump and motor units, along with various hoses, fittings, and control levers. Key components include the pump (F009), motor (F004), and various hoses (F031, F034, F035).
- Body / Chassis Assembly:** The bottom right section shows the mounting brackets and hardware for attaching the drive system to the machine's frame.
- Accessories:** On the left, there are various hoses, belts, and pulleys, including the main drive belt (F484) and various pulleys (F060, F061, F069, F070, F071, F072, F073, F074, F075, F076, F077, F078, F079, F080, F081, F082, F083, F084, F085, F086, F087, F088, F089, F090, F091, F092, F093, F094, F095, F096, F097, F098, F099, F100, F101, F102, F103, F104, F105, F106, F107, F108, F109, F110, F111, F112, F113, F114, F115, F116, F117, F118, F119, F120, F121, F122, F123, F124, F125, F126, F127, F128, F129, F130, F131, F132, F133, F134, F135, F136, F137, F138, F139, F140, F141, F142, F143, F144, F145, F146, F147, F148, F149, F150, F151, F152, F153, F154, F155, F156, F157, F158, F159, F160, F161, F162, F163, F164, F165, F166, F167, F168, F169, F170, F171, F172, F173, F174, F175, F176, F177, F178, F179, F180, F181, F182, F183, F184, F185, F186, F187, F188, F189, F190, F191, F192, F193, F194, F195, F196, F197, F198, F199, F200, F201, F202, F203, F204, F205, F206, F207, F208, F209, F210, F211, F212, F213, F214, F215, F216, F217, F218, F219, F220, F221, F222, F223, F224, F225, F226, F227, F228, F229, F230, F231, F232, F233, F234, F235, F236, F237, F238, F239, F240, F241, F242, F243, F244, F245, F246, F247, F248, F249, F250, F251, F252, F253, F254, F255, F256, F257, F258, F259, F260, F261, F262, F263, F264, F265, F266, F267, F268, F269, F270, F271, F272, F273, F274, F275, F276, F277, F278, F279, F280, F281, F282, F283, F284, F285, F286, F287, F288, F289, F290, F291, F292, F293, F294, F295, F296, F297, F298, F299, F300, F301, F302, F303, F304, F305, F306, F307, F308, F309, F310, F311, F312, F313, F314, F315, F316, F317, F318, F319, F320, F321, F322, F323, F324, F325, F326, F327, F328, F329, F330, F331, F332, F333, F334, F335, F336, F337, F338, F339, F340, F341, F342, F343, F344, F345, F346, F347, F348, F349, F350, F351, F352, F353, F354, F355, F356, F357, F358, F359, F360, F361, F362, F363, F364, F365, F366, F367, F368, F369, F370, F371, F372, F373, F374, F375, F376, F377, F378, F379, F380, F381, F382, F383, F384, F385, F386, F387, F388, F389, F390, F391, F392, F393, F394, F395, F396, F397, F398, F399, F400, F401, F402, F403, F404, F405, F406, F407, F408, F409, F410, F411, F412, F413, F414, F415, F416, F417, F418, F419, F420, F421, F422, F423, F424, F425, F426, F427, F428, F429, F430, F431, F432, F433, F434, F435, F436, F437, F438, F439, F440, F441, F442, F443, F444, F445, F446, F447, F448, F449, F450, F451, F452, F453, F454, F455, F456, F457, F458, F459, F460, F461, F462, F463, F464, F465, F466, F467, F468, F469, F470, F471, F472, F473, F474, F475, F476, F477, F478, F479, F480, F481, F482, F483, F484, F485, F486, F487, F488, F489, F490, F491, F492, F493, F494, F495, F496, F497, F498, F499, F500, F501, F502, F503, F504, F505, F506, F507, F508, F509, F510, F511, F512, F513, F514, F515, F516, F517, F518, F519, F520, F521, F522, F523, F524, F525, F526, F527, F528, F529, F530, F531, F532, F533, F534, F535, F536, F537, F538, F539, F540, F541, F542, F543, F544, F545, F546, F547, F548, F549, F550, F551, F552, F553, F554, F555, F556, F557, F558, F559, F560, F561, F562, F563, F564, F565, F566, F567, F568, F569, F570, F571, F572, F573, F574, F575, F576, F577, F578, F579, F580, F581, F582, F583, F584, F585, F586, F587, F588, F589, F590, F591, F592, F593, F594, F595, F596, F597, F598, F599, F600, F601, F602, F603, F604, F605, F606, F607, F608, F609, F610, F611, F612, F613, F614, F615, F616, F617, F618, F619, F620, F621, F622, F623, F624, F625, F626, F627, F628, F629, F630, F631, F632, F633, F634, F635, F636, F637, F638, F639, F640, F641, F642, F643, F644, F645, F646, F647, F648, F649, F650, F651, F652, F653, F654, F655, F656, F657, F658, F659, F660, F661, F662, F663, F664, F665, F666, F667, F668, F669, F670, F671, F672, F673, F674, F675, F676, F677, F678, F679, F680, F681, F682, F683, F684, F685, F686, F687, F688, F689, F690, F691, F692, F693, F694, F695, F696, F697, F698, F699, F700, F701, F702, F703, F704, F705, F706, F707, F708, F709, F710, F711, F712, F713, F714, F715, F716, F717, F718, F719, F720, F721, F722, F723, F724, F725, F726, F727, F728, F729, F730, F731, F732, F733, F734, F735, F736, F737, F738, F739, F740, F741, F742, F743, F744, F745, F746, F747, F748, F749, F750, F751, F752, F753, F754, F755, F756, F757, F758, F759, F760, F761, F762, F763, F764, F765, F766, F767, F768, F769, F770, F771, F772, F773, F774, F775, F776, F777, F778, F779, F780, F781, F782, F783, F784, F785, F786, F787, F788, F789, F790, F791, F792, F793, F794, F795, F796, F797, F798, F799, F800, F801, F802, F803, F804, F805, F806, F807, F808, F809, F810, F811, F812, F813, F814, F815, F816, F817, F818, F819, F820, F821, F822, F823, F824, F825, F826, F827, F828, F829, F830, F831, F832, F833, F834,

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